



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3436-043
Job Sheet 180082



Part No: D3436-043

Job Qty: 2 ea

Part Name: Step LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP .A 05.05.11 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/13/18	0.00	0.00	Start Up Large Fab-1		JMC
100	Large Fab	2 pcs		7/13/18	0.00	5.13	Large Fab 4		JMC
110	Bandsaw	2 pcs		7/13/18	0.00	0.29	Bandsaw1		JMC 18-07-16
120	QC	2 pcs		7/13/18	0.00	0.00	QC9		CE
130	QC	2 pcs		7/13/18	0.00	0.00	QC5		BK 18-7-17
140	Powdercoat	2 pcs		7/13/18	0.00	0.33	Powdercoat2		AK 18-7-17
145	HandFinish	2 pcs		7/13/18	0.00	0.60	HandFinish3		AK 18-7-17
150	QC	2 pcs		7/13/18	0.00	0.00	QC3		38
155	Small Fab	2 pcs		7/13/18	0.00	0.67	Small Fab-3		JAB JMB
160	QC	2 pcs		7/13/18	0.00	0.00	QC5		38
170	Packaging	2 pcs		7/13/18	0.00	0.00	Packaging3-1		JAB 18 2018
180	QC21-SA	2 Ea		7/13/18	0.00	0.00	QC21		JAB 21 18 2018

M 138839 START: 10:00 O.V.T: 400 FINISH: 10:40

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3436-1	Clamp	2 Ea (1 ea)	90-Start up Operation	156263
D3436-3	Left Step	2 Ea (1 ea)	90-Start up Operation	156790
D3436-5	Bushing	8 Ea (4 ea)	90-Start up Operation	158006
D3436-9	Pad	4 Ea (2 ea)	90-Start up Operation	508424
D3436-7	Cap	2 Ea (1 ea)	155-Small Fab	130593

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3436-1	2	3	0
	D3436-3	2	3	0
	D3436-5	8	13	0
	D3436-9	4	6	0
155-Small Fab	D3436-7	2	2	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐						
		Part: D3436 - 043 Job No: 180082 Serial No/Batch: S092130 Revision: Inspector: Exp Date: Instructions: Container No: S092130 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632 - 5200 Email: sales@dartero.com www.dartaerospace.com		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Environmen Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%; vertical-align: top;"> Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter </td> <td style="width:33%; vertical-align: top;"> Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes </td> <td style="width:33%; vertical-align: top;"> ORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width:33%; vertical-align: top;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>			Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	ORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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		OTHER : _____						